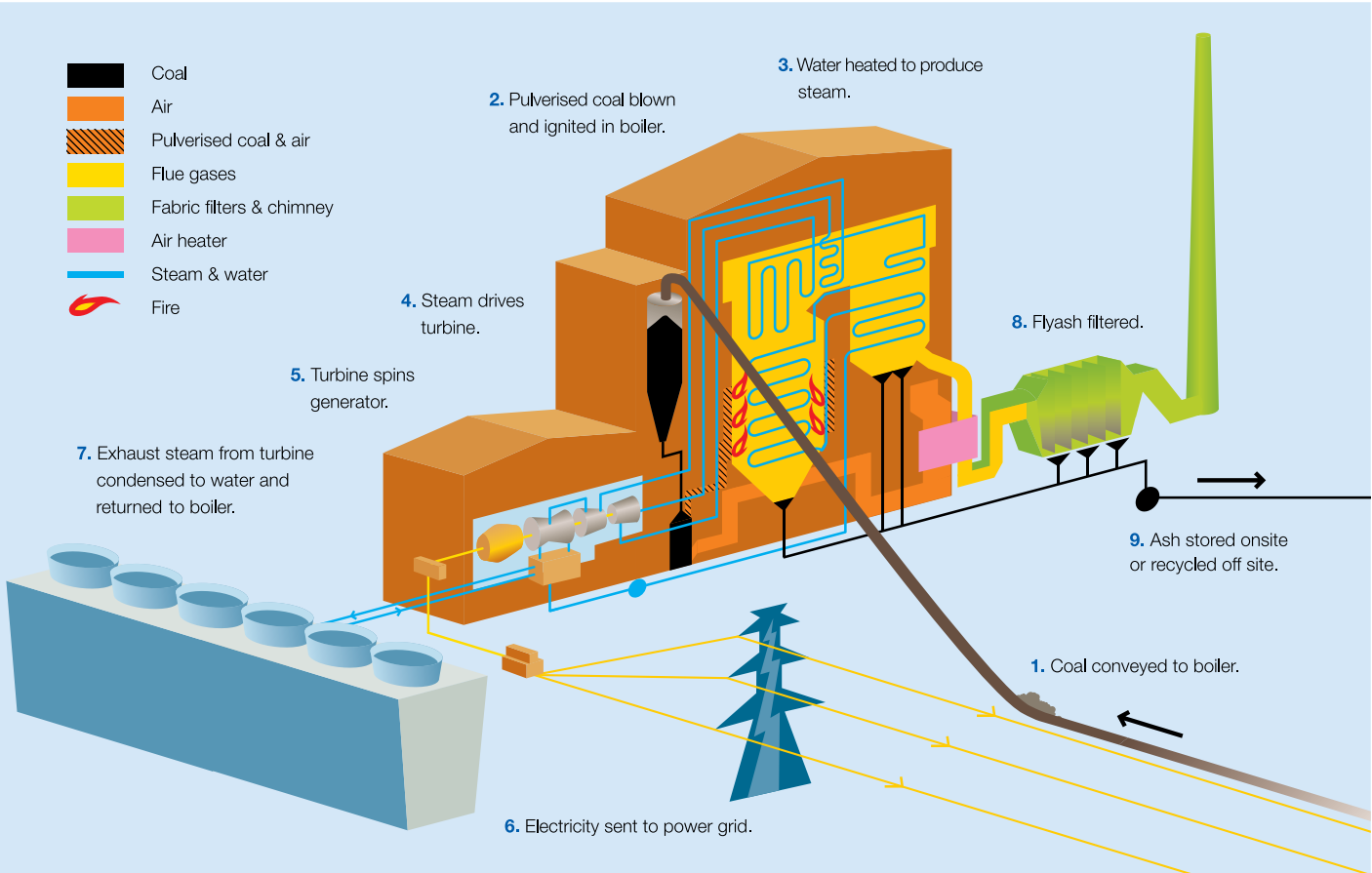


Electricity generation at Callide Power Station

The electricity generation process

Electricity is generated at Callide C Power Station using the following process:

1. Coal from the stockpile is fed to the power station.
2. The coal is ground to a fine powder and mixed with hot air so it can be blown into the burners of the boiler and ignited.
3. The boiler is a large box with walls containing many thin steel tubes filled with water that is pumped under high pressure. The fire in the boiler heats the water, converting it to steam as it rises through the tubes to the top of the boiler.
4. The steam is further heated to very high temperatures before being piped to the turbine. The turbine is made up of many blades and acts like a windmill, with the high pressure steam driving the turbine blades.
5. A generator is attached to the turbine shaft. A powerful electromagnet is mounted on the generator shaft and when it rotates produces electricity in the surrounding generator windings.
6. Electricity is transported to customers via high voltage transmission lines.
7. Steam from the turbine is condensed into water, using water from the cooling tower, before returning to the boiler as part of a continuous cycle. Callide C uses cooling towers like the one in the graphic and Callide B has a natural draft cooling tower.
8. The combustion of coal in the boiler produces ash. The exhaust gases carry the ash to a high efficiency filtration system, which removes ash from the flue gas before it goes up the chimney.
9. Ash is stored onsite or recycled offsite.



Technical Information

General

| | |
|---------------------------------|---|
| Permanent Workforce | 260 |
| Site Capacity | 1,544 MW |
| Fuel | Black coal, conveyed from the adjacent Callide Coalfields |
| Quantity of coal burnt per year | 5.8 million tonnes |
| Ash recycled per year | ~15% |

Generator Information

| | Callide B | Callide C |
|----------------|---------------------|----------------------------------|
| General | | |
| Commissioned | 1988 | 2001, C4 recommissioned 2024 |
| Capacity | 700 MW | 844 MW |
| Units | 2 x 350 MW (B1, B2) | 1 x 424 MW (C3), 1 x 420 MW (C4) |
| Transmission | 275kv | 275kv |
| Turbine | | |
| Type | Steam | Steam |
| Manufacturer | Hitachi | GE (C3), Toshiba (C4) |

| | Callide B | Callide C |
|-------------------------------|-----------------|------------|
| Boiler | | |
| Manufacturer | Babcock Hitachi | IHI |
| Height | 42m | 42m |
| Furnace operating temperature | 1,400°C | 1,400°C |
| Steam pressure | 17,700 kPa | 25,100 kPa |
| Main steam temperature | 539°C | 566°C |
| Chimneys | | |
| Height | 210m | 230m |
| Flue Gas | 135°C | 135°C |